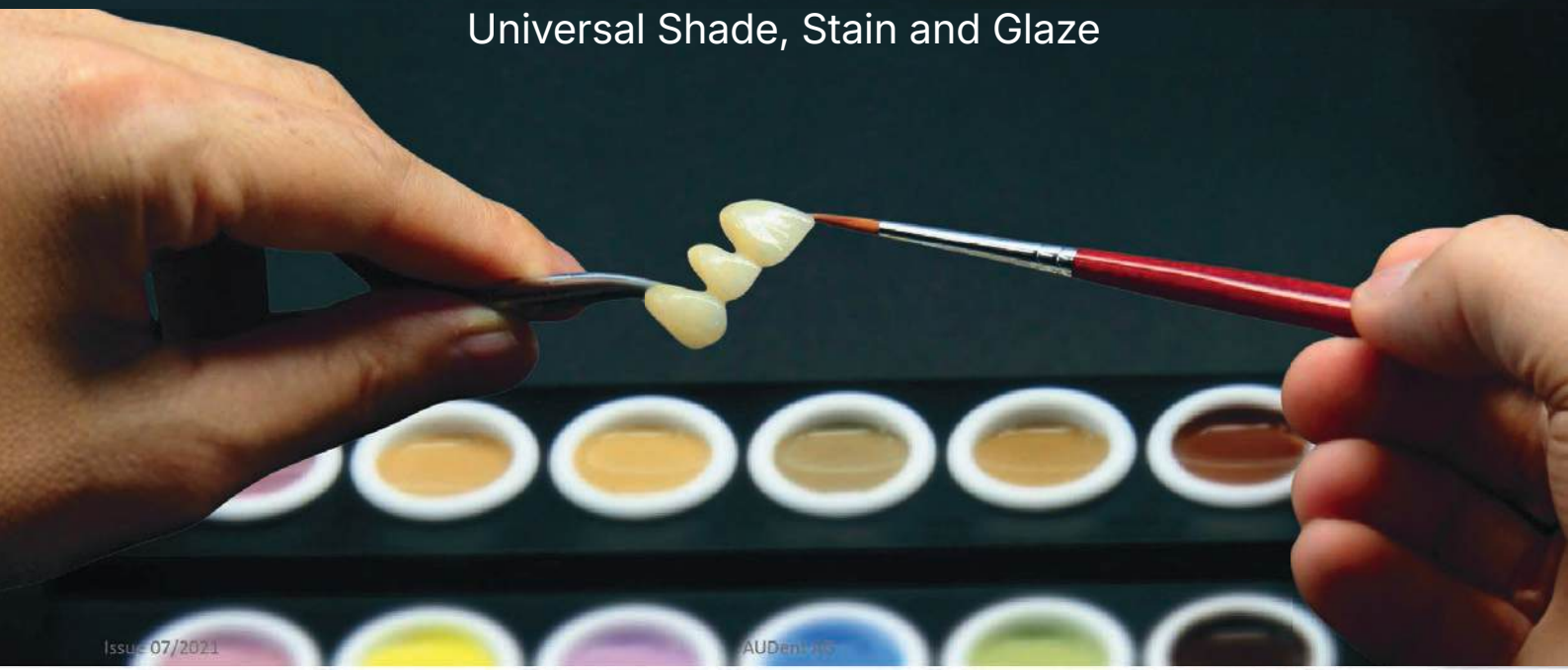
i-motion LFU Shades & Stains

audent Dental Ceramic Systems

Universal Shade, Stain and Glaze



Issue 07/2021

i-motion LFU stains



i-motion LFU Shades





estetic ceram ag, Landstrasse 109, FL-9495 Triesen

i-motion
Glaze Paste Fluor



i-motion **LFU**

Universal shade, stain, and glaze, fluorescent and non-fluorescent to be used on all standard dental ceramics.
Available in powder and ready to use paste.

LFU Stain& Shade Fluor Paste Kit	
Shade Paste	4 x 3 g
A fluor, B fluor, C fluor, D fluor	
Stain fluor paste	11 x 3 g
white, vanilla, yellow, orange, violet, blue, smoke	
black, olive, copper, darkbrown,	
Glaze paste Fluor	5 g
Glaze Liquid	20 ml

ref: 444003P

Firing

Firing according to firing table

Firing parameters	Start temperature	Dry-on time	Closing time	Heating rate	Vacuum start	Final temperature	Holding time
	(C°)	(min)	(min)	(K/min)	(C°)	(C°)	(min)
e-press (monolihtic)	400	3	4	45	670	720	2
e-press (press on zircon)	400	3	4	45	670	720	2
i-motion zirkon (layer ceramic)	400	3	4	45	670	720	2

Firing parameters	Start temperature	Dry-on time	Closing time	Heating rate	Vacuum start	Final temperature	Holding time
	(C°)	(min)	(min)	(K/min)	(C°)	(C°)	(min)
Monolithic zirconiumoxide/ zirconia/zirconoxide (Y-TZP)	400	3	4	45	670	770	1
Classic 920 (metal ceramic)	400	3	4	45	670	770	1
Classic (metal ceramic)	400	3	4	45	670	770	1
Zirkon press	400	3	4	45	670	770	1

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